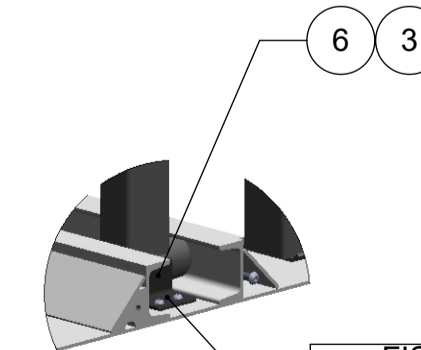
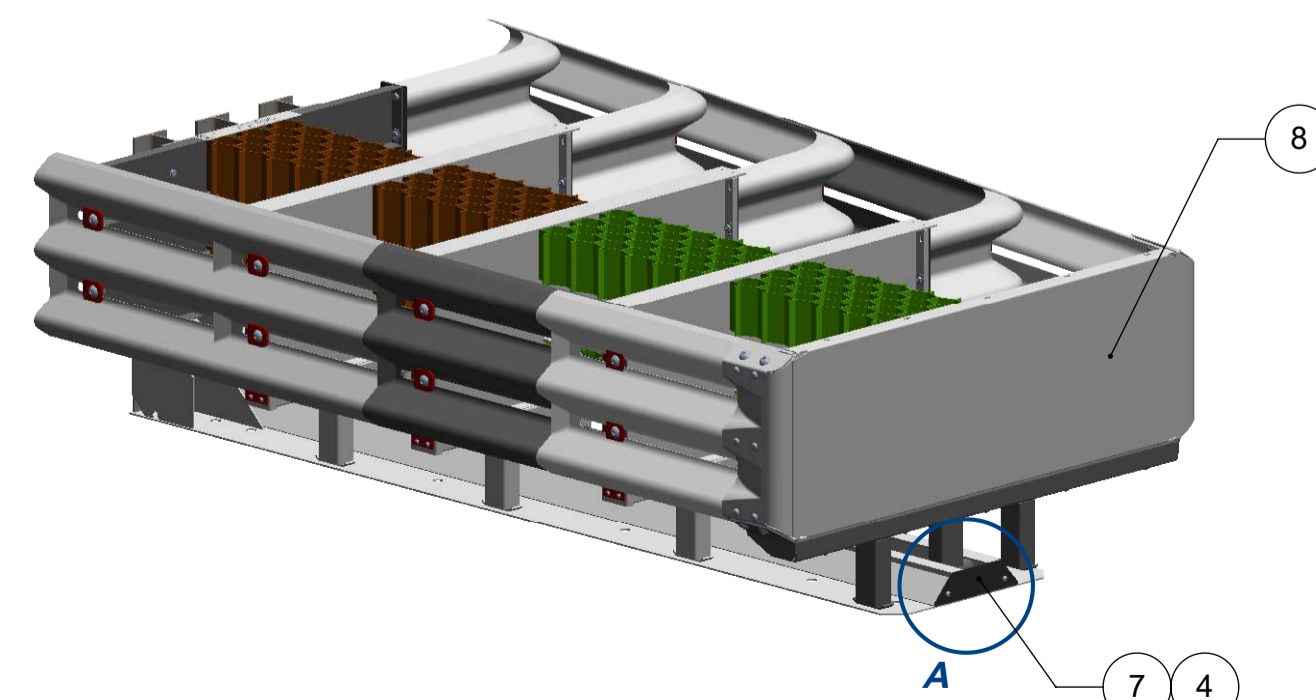
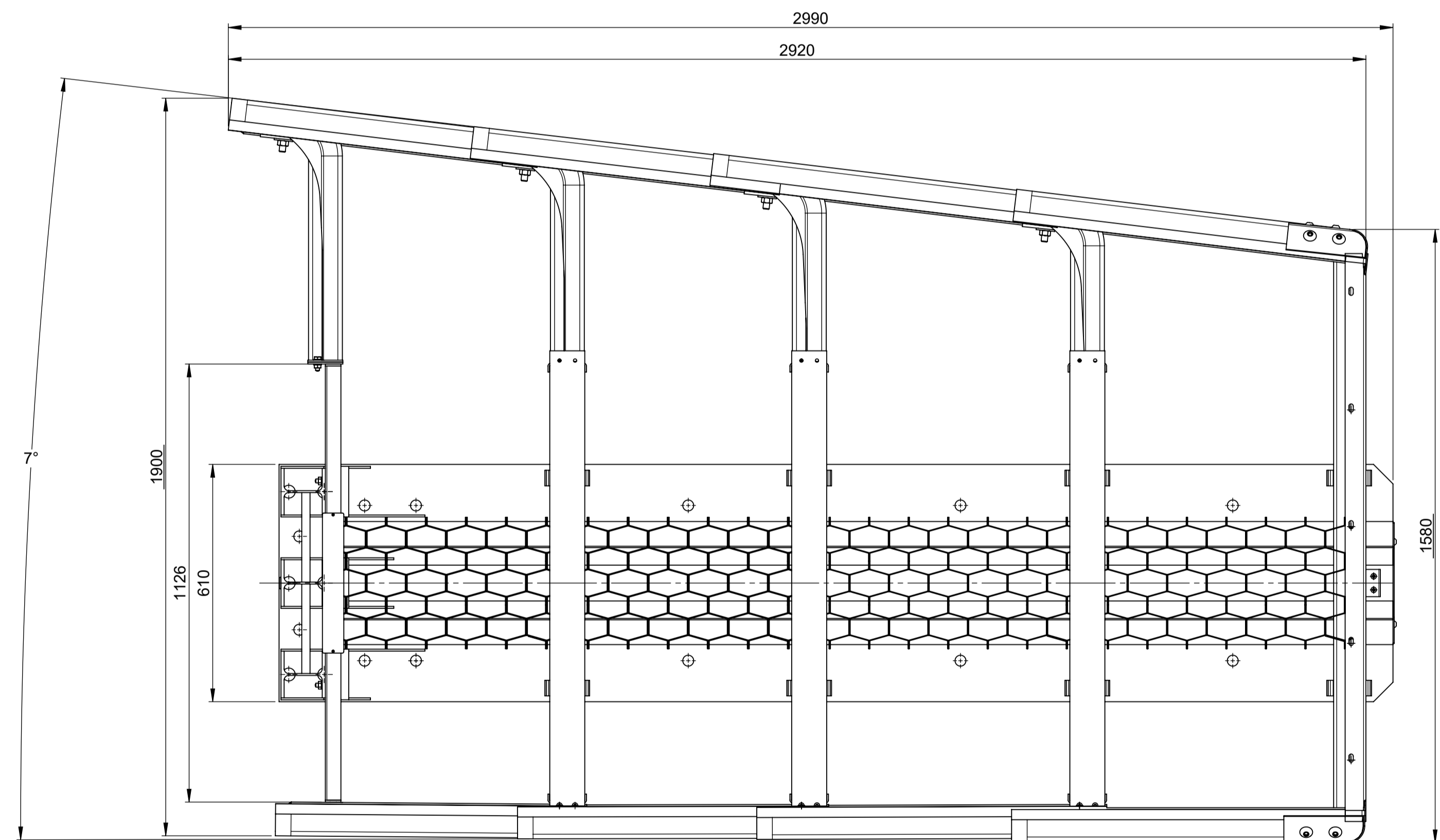
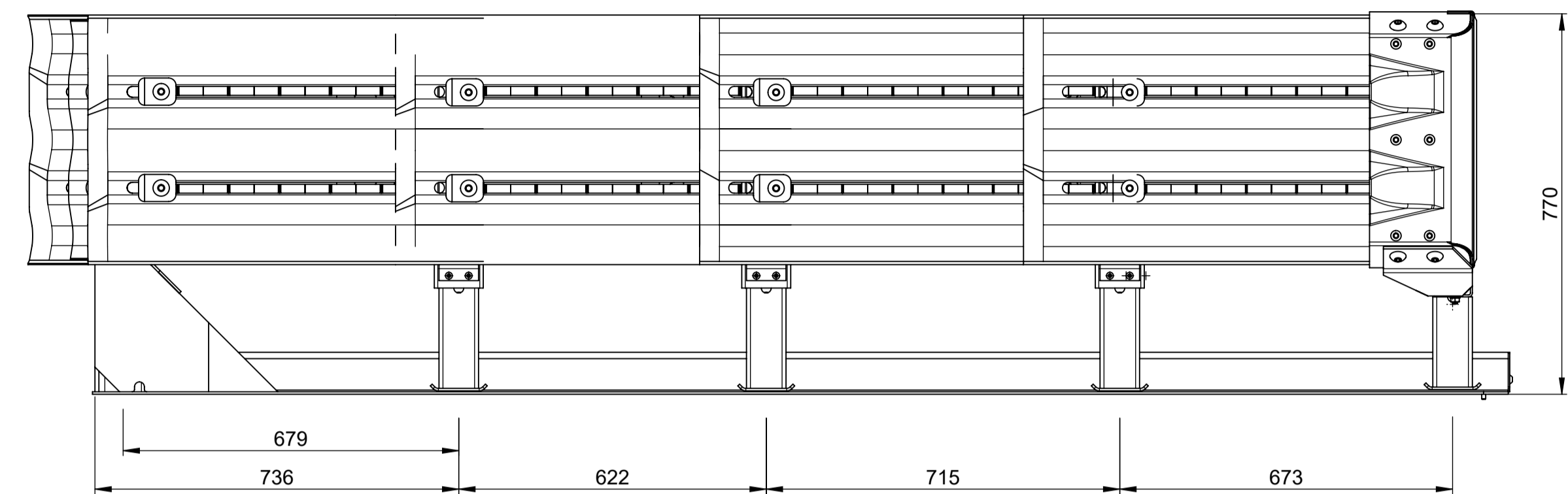
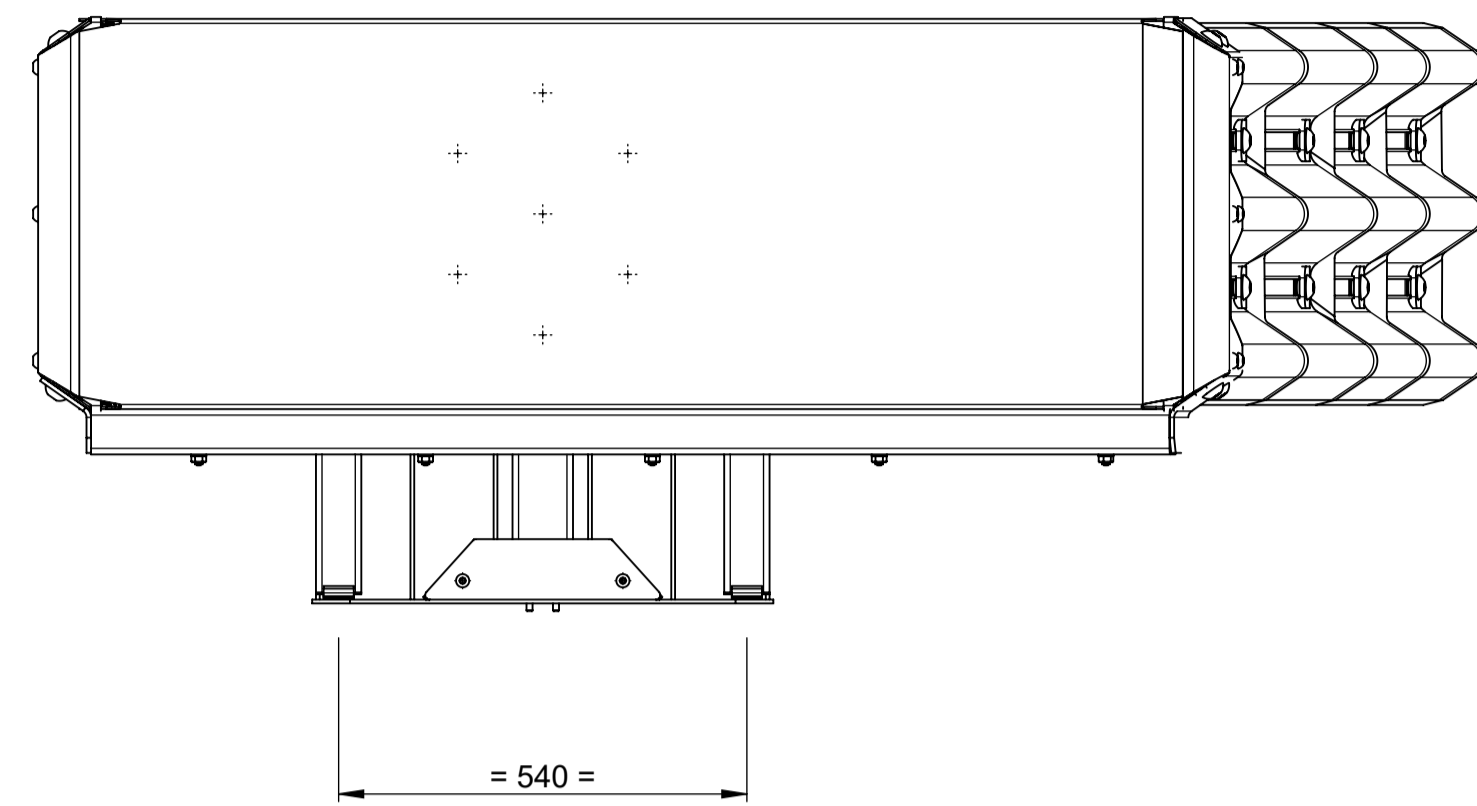


BURNISHING	ELECTROLYTIC GALV.	HOT DIP GALVANISING	NICKEL PLATING COATING	CHEMICAL NICKEL PLATING
TEMPERING	INDUCTION QUENCHING	OIL QUENCHING	CEMENTATION	
TRATTAMENTI SUPERFICIALI O TERMICI				
RAL 9010 - WHITE	RAL 2004 - ORANGE	RAL 9006 - ALLUMINIUM	RAL 6017 - GREEN	RAL 8011 - BROWN
RAL 1021 - YELLOW	RAL 5007 - BLUE	RAL 9011 - BLACK	RAL1021-YELLOW/RAL9011-BLACK	
VERNICIATURA				



DETTAGLIO A

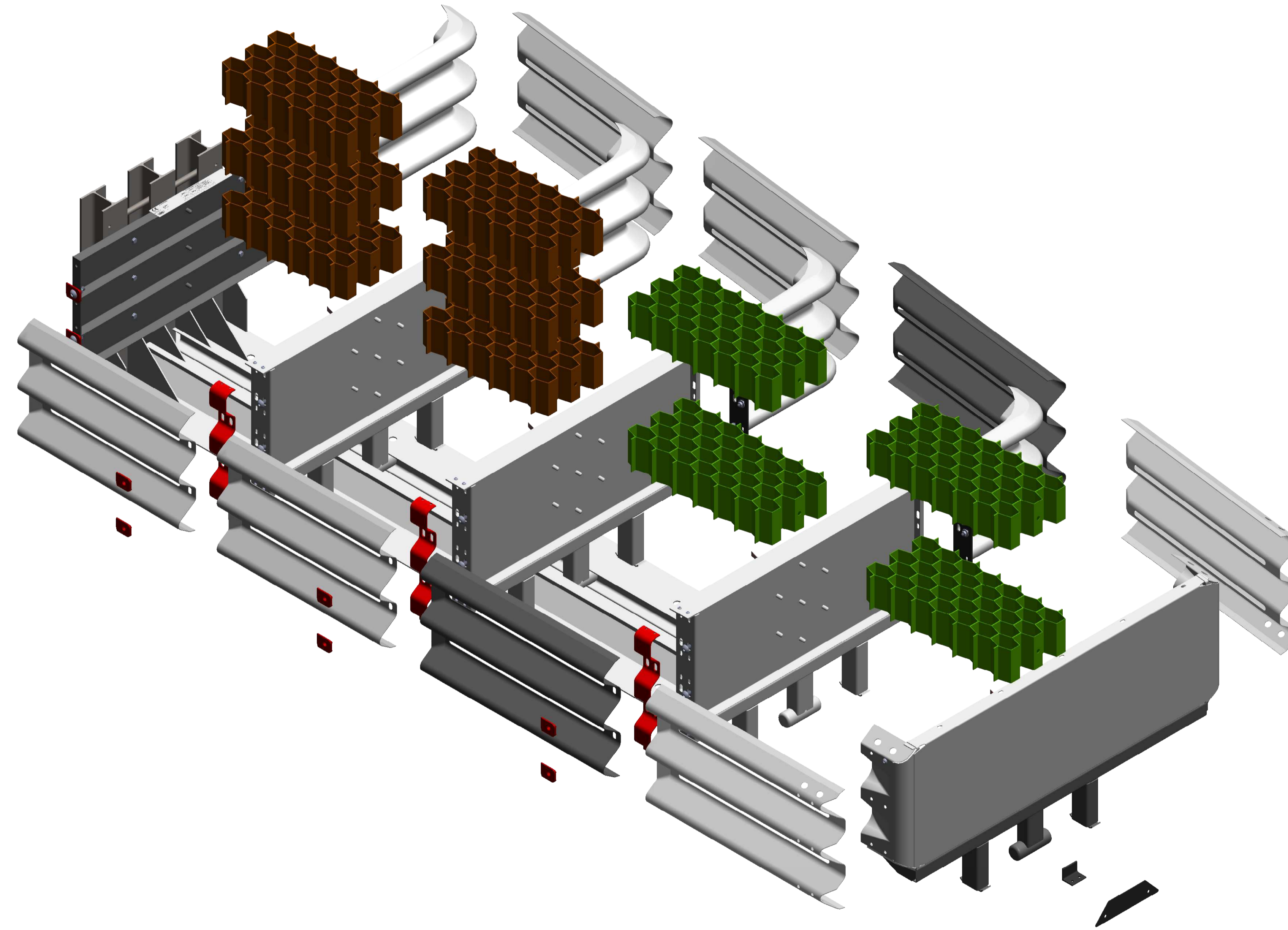
FISSARE IN OPERA DOPO AVER ULTIMATO L'ASSEMBLAGGIO DEI CRASH, DEI PANNELLI INTERMEDI E DEL BUMPER

Pos.	Q.ty	Description	Dimension	Length	ID
8	1	Crash Cushion SMA 80 SXW-L-R (No base)			D54310100
7	1	Sheet for clousure guide			D44630002
6	1	Support angular			D42380008
5	1	Base SMA 80			D42380001-T1
4	2	HEX SOCKET BUTTON HEAD SCREW UNI EN ISO 7380 PG 10.9 ZL	M10x20		3000019164
3	2	HEX SOCKET BUTTON HEAD SCREW UNI EN ISO 7380 PG 10.9 ZL	M8x20		3000019160
2	1	PZ-AB SCREW UNI 6955 C15 ZB	2.9X16		3000019141
1	1	TAG NTAG213 Norm. - Type: N0581 Mat. -			3000018239

Pos.	Q.ty	Description	Dimension	Length	ID																																																						
<table border="1"> <tr> <td>AMS</td> <td>INDUSTRY AUTOMATION MANUFACTURING & SERVICE S.R.L.</td> <td>CONSTRUCTION STANDARDS SURFACE FINISH ACCORDING TO UNI ISO 3025:2008 EXCEPT FOR PARTICULAR INDICATIONS</td> <td>DESCRIPTION</td> <td>WEIGHT</td> <td></td> </tr> <tr> <td>B</td> <td>Antimo Buccino</td> <td>18/09/2017</td> <td>Antimo Buccino</td> <td>Aggiornamento</td> <td>KG 724.02</td> </tr> <tr> <td>C</td> <td>Raffaele Ronca</td> <td>27/08/2018</td> <td>Raffaele Ronca</td> <td>Aggiornato esponente di revisione per modifica sottoassemi</td> <td>SCALE</td> </tr> <tr> <td>A</td> <td>Antimo Buccino</td> <td>20/04/2017</td> <td>Antimo Buccino</td> <td></td> <td>1:10</td> </tr> <tr> <td colspan="4">AUTHOR</td> <td>DATE</td> <td>APPROVAL</td> </tr> <tr> <td colspan="4">DESCRIPTION</td> <td colspan="2">SMA - Safety Modular Absorber</td> </tr> <tr> <td colspan="4">Crash Cushion</td> <td colspan="2">SMA 80 SW-L-R</td> </tr> <tr> <td colspan="4">Crash Cushion SMA 80 SXW-L-R</td> <td colspan="2">SHEET / NUMBER</td> </tr> <tr> <td colspan="4">Crash Cushion SMA 80 SXW-L-R</td> <td colspan="2">A1 / 1/2</td> </tr> </table>						AMS	INDUSTRY AUTOMATION MANUFACTURING & SERVICE S.R.L.	CONSTRUCTION STANDARDS SURFACE FINISH ACCORDING TO UNI ISO 3025:2008 EXCEPT FOR PARTICULAR INDICATIONS	DESCRIPTION	WEIGHT		B	Antimo Buccino	18/09/2017	Antimo Buccino	Aggiornamento	KG 724.02	C	Raffaele Ronca	27/08/2018	Raffaele Ronca	Aggiornato esponente di revisione per modifica sottoassemi	SCALE	A	Antimo Buccino	20/04/2017	Antimo Buccino		1:10	AUTHOR				DATE	APPROVAL	DESCRIPTION				SMA - Safety Modular Absorber		Crash Cushion				SMA 80 SW-L-R		Crash Cushion SMA 80 SXW-L-R				SHEET / NUMBER		Crash Cushion SMA 80 SXW-L-R				A1 / 1/2	
AMS	INDUSTRY AUTOMATION MANUFACTURING & SERVICE S.R.L.	CONSTRUCTION STANDARDS SURFACE FINISH ACCORDING TO UNI ISO 3025:2008 EXCEPT FOR PARTICULAR INDICATIONS	DESCRIPTION	WEIGHT																																																							
B	Antimo Buccino	18/09/2017	Antimo Buccino	Aggiornamento	KG 724.02																																																						
C	Raffaele Ronca	27/08/2018	Raffaele Ronca	Aggiornato esponente di revisione per modifica sottoassemi	SCALE																																																						
A	Antimo Buccino	20/04/2017	Antimo Buccino		1:10																																																						
AUTHOR				DATE	APPROVAL																																																						
DESCRIPTION				SMA - Safety Modular Absorber																																																							
Crash Cushion				SMA 80 SW-L-R																																																							
Crash Cushion SMA 80 SXW-L-R				SHEET / NUMBER																																																							
Crash Cushion SMA 80 SXW-L-R				A1 / 1/2																																																							
NOT QUOTED CHAMFER: 1 x 45°																																																											
NOT QUOTED FILLET: R 1																																																											
TOLERANCES ISO 8015 / UNI ISO 2768-mK																																																											
DRAWING BY CAD 3D																																																											

D54310000 C

BURNISHING	ELECTROLYTIC GALV.	HOT DIP GALVANISING	NICKEL PLATING COATING	CHEMICAL NICKEL PLATING
TEMPERING	INDUCTION QUENCHING	OIL QUENCHING	CEMENTATION	
TRATTAMENTI SUPERFICIALI O TERMICI				
RAL 9010 - WHITE	RAL 2004 - ORANGE	RAL 9006 - ALLUMINUM	RAL 6017 - GREEN	RAL 8011 - BROWN
RAL 1021 - YELLOW	RAL 5007 - BLUE	RAL 9011 - BLACK	RAL1021-YELLOW/RAL9011-BLACK	
VERNICIATURA				



 INDUSTRY AUTOMATION MANUFACTURING & SERVICE S.R.L. <small>CONSTRUCTION STANDARDS</small> <small>SURFACES CONDITION ACCORDING TO UNI ISO 3025:2004 EXCEPT FOR PARTICULAR INDICATIONS</small> <small>NOT QUOTED CHAMFER: 1 x 45°</small> <small>NOT QUOTED FILLET: R 1</small> <small>TOLERANCES ISO 8015 / UNI ISO 2768-mS</small> <small>DRAWING BY CAD 3D</small>	B	Antimo Buccino	18/09/2017	Antimo Buccino	Aggiornamento
	C	Raffaele Ronca	27/08/2018	Raffaele Ronca	Aggiornato esponente di revisione per modifica sottoassiemi
	A	Antimo Buccino	20/04/2017	Antimo Buccino	
		AUTHOR	DATE	APPROVAL	DESCRIPTION
	DESCRIPTION SMA - Safety Modular Absorber				WEIGHT
	Crash Cushion				KG 724.02
	SMA 80 SW-L-R				SCALE
	Crash Cushion SMA 80 SXW-L-R				1:10
	Crash Cushion SMA 80 SXW-L-R				SHEET / NUMBER
	Crash Cushion SMA 80 SXW-L-R				A1 / 2/2
	INDUSTRY AUTOMATION MANUFACTURING & SERVICE S.R.L. CONFIDENTIAL PROPERTY. ADDRESS OF 20131 ST FORBODERE (MI) ITALY. REPRODUCTION OR COMMERCIAL USE OF THIS DRAWING WITHOUT THE WRITTEN CONSENT OF THE COMPANY. INDUSTRY AUTOMATION S.P.A. PROTECTS ITS OWN RIGHTS ACCORDING TO LAW.				DRAWING N. D54310000 C